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(54) Wiring duct system hinge arrangement

(57) A hinged duct system (10) with a hinged cover (40) is provided that includes a base member and a duct cover. The base member has a bottom wall (22) and sidewalls (24,24') defining a receiving channel (26). A distal end of at least one of the sidewalls includes a base hook (28,30) having an inwardly directed flange portion (32) and a convex portion extending outwardly from the receiving channel (26) towards the at least one sidewall (24,24'). A distal end of the convex portion is spaced from the flange portion (32) to define a cavity therebetween. The duct cover (40) is hingedly attached to the at least one sidewall (24,24'). The duct cover (40) includes at least one curved end portion forming a hinge end section. The hinge end section includes a cover

hook (42) having a distal end receivable in the base member cavity and a cover flange (50) spaced inwardly from the cover hook (42). When the duct cover (40) is mounted to the base member the cover flange (50) abuts the convex portion of the base hook (28,30) with a pre-load pressure that creates a point of contact pressure engagement point on the convex portion. The duct cover (40) is pivotal about the hinge end section between open and closed positions and the cover flange (50) maintains a substantially continuous point of contact force against the convex portion sufficient to retain the duct cover (40) in any of various positions between the open and closed positions. A double hinged cover (40A, 40B) can also be provided.

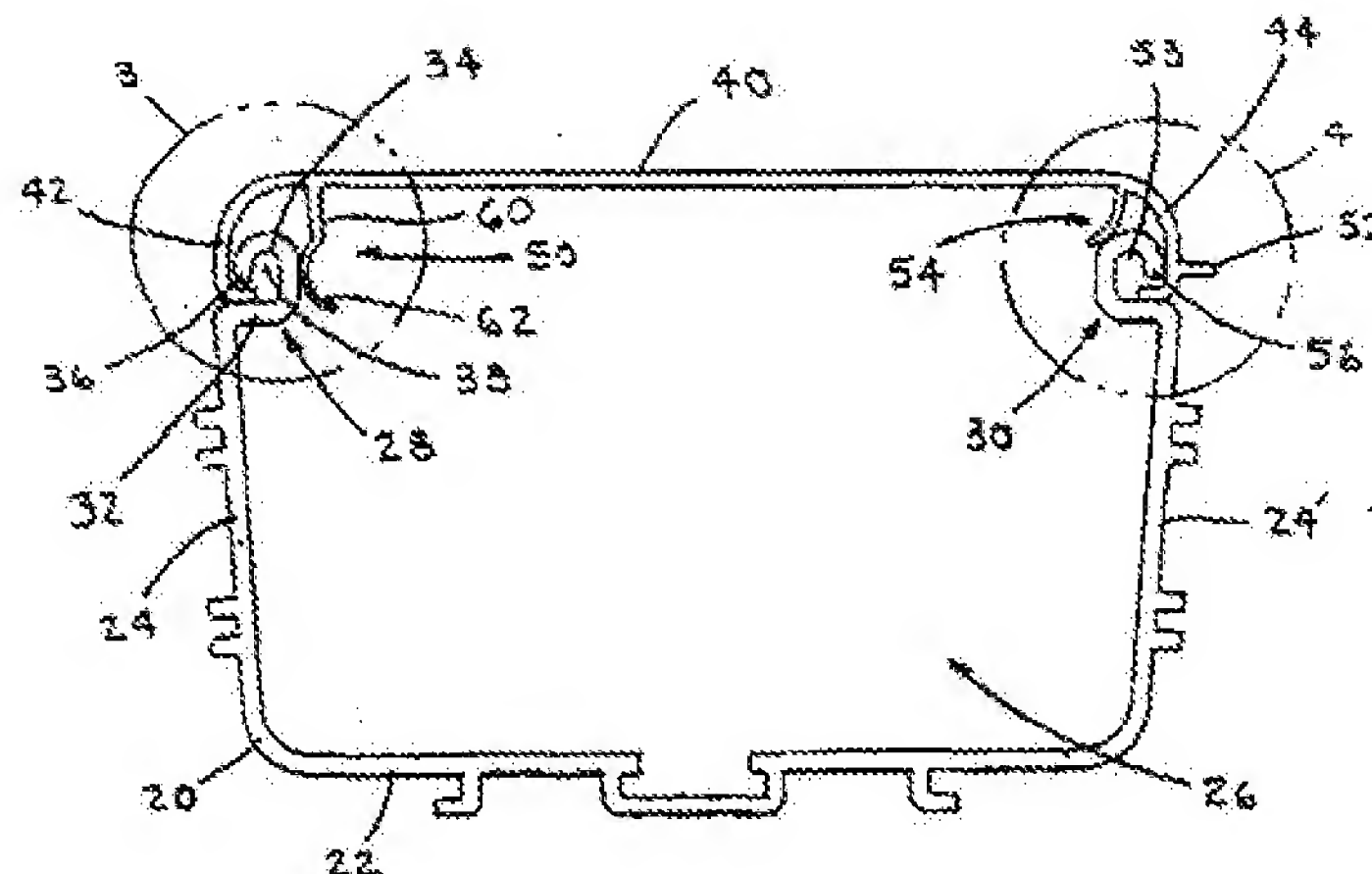


FIG. 2

## Description

### 1. Field of Invention

[0001] The present invention generally relates to a wiring cable duct system including a base section and a cover. More specifically, the invention relates to a duct system cover and base hinge arrangement that allows the cover to rotate from a fully closed position to a fully open position with the ability to selectively hold the duct cover in various ones or all of the positions in between.

### 2. Description of Related Art

[0002] A wide variety of wiring duct and raceway systems are known for routing various types of wires and cables. Typical duct or raceway systems consist of a base member and a cover that may be hinged, snap latched, or otherwise engageable with the base. In operation, it often becomes necessary to remove or open the cover to allow access to the cable containing area of the base member. Frequently, an installer needs to repair, reconfigure or install new cables in the system. Removal, storage and replacement of the cover over the entire system during this process can be time consuming and otherwise problematic. Therefore, many such systems use a hinged duct cover.

[0003] Certain duct covers suffer from the inability to open to at least 90° to provide complete access to the base member. Additionally, when a duct cover that fully opens is used, it is more likely to encounter situations due to a restricted area of space in which the cover cannot be fully opened over a portion or portions of the duct system. Thus, an installer needing to lay cables or remove cables can only open the cover along the system up to the obstruction and then is required to hold the restricted cover portion manually in order to continue with the addition and/or removal of cables. An improved duct system is desired.

[0004] It is an object of the invention to provide an improved wiring or cable duct system.

[0005] It is another object of the invention to provide a hinge arrangement for a duct cover and base member that provides the ability to selectively hold the duct cover in any of several positions from closed to fully open.

[0006] It is a further object of the invention to provide a duct system with a double hinged cover that may be held in several positions.

[0007] Various ones of the above and other objects of the invention are achieved by a duct system with a hinged cover, comprising a base member and a duct cover. The base member has a bottom wall and sidewalls defining a receiving channel. A distal end of at least one of the sidewalls includes a base hook having an inwardly directed flange portion and a convex portion extending outwardly from the receiving channel towards the at least one sidewall. A distal end of the convex portion is spaced from the flange portion to define a cavity

therebetween. The duct cover is hingedly attached to the at least one sidewall. The duct cover includes at least one curved end portion forming a hinge end section. The hinge end section includes a cover hook having a distal end receivable in the base member cavity and a cover flange spaced inwardly from the cover hook. When the duct cover is mounted to the base member the cover flange abuts the convex portion of the base hook with a pre-load pressure that creates a point of contact pressure engagement point on the convex portion. The duct cover is pivotal about the hinge end section between open and closed positions and the cover flange maintains a substantially continuous point of contact force against the convex portion sufficient to retain the duct cover in any of various positions between the open and closed positions.

[0008] Various ones of the above and other objects of the invention are also achieved by a duct system with a double hinged cover, comprising a base member and first and second duct cover halves. The base member has a bottom wall and sidewalls defining a receiving channel. A distal end of a first one of the sidewalls includes a base hook having an inwardly directed flange portion and a "J" shaped convex portion extending outwardly from the receiving channel towards the at least one sidewall. A distal end of the convex portion is spaced from the flange portion to define a cavity therebetween. A distal end of a second one of the sidewalls includes a base hook. The first duct cover half is hingedly attached to the first sidewall. The first cover half includes at least one curved end portion forming a hinge end section and an opposite end portion forming a base hook. The hinge end section includes a cover hook having a distal end receivable in the base member cavity and a cover flange spaced inwardly from the cover hook. The second duct cover half is hingedly attached to the base hook of the first duct cover half. The second duct cover half includes at least one curved end portion forming a hinge end section and an opposite end portion forming a latching end. The latching end includes a hook that latchingly engages with the base hook on the second sidewall. The hinge end section includes a cover hook having a distal end receivable in the cavity of the first duct cover and a cover flange spaced inwardly from the cover hook. When the hinge end sections of the first and second cover halves are mounted to respective base hooks, the cover flanges abut respective base hooks with a pre-load pressure that creates a point of contact pressure engagement point that retains the first and second duct cover halves at a desired rotational position.

According to the invention there is further provided a hinged duct system with a hinged cover, comprising:

a base member with a bottom wall and sidewalls defining a receiving channel, a distal end of a first one of said sidewalls including a base hook having an inwardly directed flange portion and a "J" shaped

convex portion extending outwardly from said receiving channel towards said at least one sidewall, a distal end of said convex portion being spaced from said flange portion to define a cavity therebetween, a distal end of a second one of said sidewalls including a base hook;

a duct cover hingedly attached to said first sidewall, said duct cover including at least one curved end portion forming a hinge end section and an opposite end portion forming a latching end, said hinge end section including a cover hook having a distal end receivable in said base member cavity and a cover flange spaced inwardly from said cover hook, said latching end including a hook that latchingly engages with said base hook on said second sidewall, wherein when said duct cover is mounted to said base member said cover flange abuts said convex portion of said base hook of said first sidewall with a pre-load pressure that creates a point of contact pressure engagement point on said convex portion, said duct cover being pivotal about said hinge end section between open and closed positions and said cover flange maintaining a substantially continuous point of contact force against said convex portion sufficient to retain said duct cover in any of various positions between the open and closed positions.

Embodiments of the invention will now be described, by way of example, with reference to the drawings, of which:

Fig. 1 is a perspective view of a section of a duct system according to the invention;

Fig. 2 is a front view of a duct system according to the invention;

Fig. 3 is a partial enlargement of a hinge mechanism in the duct system of Fig. 1;

Fig. 4 is a partial enlargement of a latch mechanism in the duct system of Fig. 1;

Fig. 5 is a partial enlargement of a latch mechanism shown releasing a duct cover according to the invention;

FIG. 6 is a front view of the duct system of FIG. 1 with the latch mechanism released;

FIG. 7 is a front view of the duct system of FIG. 1 showing the duct cover retained at an approximately 45° angle;

FIG. 8 is a partial enlargement of the hinge mechanism of FIG. 7;

FIG. 9 is a front view of the duct system of FIG. 1 with the duct cover retained in a fully opened position;

FIG. 10 is a partial enlargement of the duct hinge mechanism of FIG. 9;

FIG. 11 is a perspective view of a duct system with a double hinged cover according to the invention in a fully closed position;

FIG. 12 is a perspective view of the duct system of FIG. 11 in a fully open position;

FIG. 13 is a front view of the duct system of FIG. 12; FIG. 14 is a front view of the duct system of FIG. 13 showing a leftmost half of the double hinged cover in a fully open position and the rightmost half shown in various positions;

FIG. 15 is a partial enlargement of the hinge arrangement interconnecting the two duct cover halves in a fully closed position; and

FIG. 16 is a partial enlargement of the hinge arrangement interconnecting the two duct cover halves with the rightmost half pivoted relative to the leftmost half.

[0009] A first embodiment of a duct section according to the invention will be described with reference to FIGS. 1-10. FIG. 1 shows a duct section 10 including a base 20 and a cover 40 with a hinge arrangement. Duct section 10 can be formed of any suitable material, but is preferably formed from a plastic material such as PVC.

[0010] As shown in FIG. 2, base 20 is formed generally in a U-shape and includes a bottom wall 22 and sidewalls 24, 24', which may be integrally formed or otherwise affixed together. Bottom wall 22 and sidewalls 24, 24' define a receiving channel 26 for wiring or the like. Distal ends of sidewalls 24, 24' preferably include identical but reversed base section hooks 28, 30 formed by a first inwardly directed flange portion 32 and a second portion 34 formed as a reverse "J". Provision of two base section hooks allows for reversible installation of cover 40 and the ability to open the cover in either of opposite directions.

[0011] Cover 40 is preferably generally planar with curved end portions forming a hinge end section and a latching end section. The hinge end section includes a hook 42 formed at an end of cover 40 that corresponds to distal end 36 of hook 28 of base 20. A flange 50 is also formed on cover 40 and spaced inwardly from hook 42. As better described below, flange 50 cooperates with hook 42 so as to engage with hook 28 to secure cover 40 to base 20 and retain the cover in an open position.

[0012] The latching side of duct cover 40 includes hook 44 that latchingly engages with distal edge 56 of hook 30 formed on latching sidewall 24' so as to at least partially extend into a cavity 58. As better discussed below, the latching side of cover 40 also includes a flange 54 that is spaced apart from hook 44 and acts in conjunction therewith to cooperatively engage hook 30. A latch 52 extends outwardly from hook 44 that allows a user to release cover 40 from base 20 by lifting up on latch 52 while pushing in on sidewall 24'. Alternatively, the latching end of cover 40 may be flexible to allow for release upon flexure of cover 40 when a user lifts up on latch 52.

[0013] Duct section 10 is shown in FIG. 2 in a fully closed position on base 20. In this position, cover 40 is

snap locked onto base 20 on both the hinge end section and the latch end section as described above.

[0014] FIGS. 3-5 show additional details of the duct section 10. Flange 50 includes a first straight portion 60 and a curved second portion 62. First portion 60 extends downward from a position along cover 40 just past the plane of the straight portion of "J" hook portion 34. Curved second portion 62 is generally "C" shaped with the bow extending inwards towards hook portion 34. In a natural state unmounted to the base member, the second portion would extend beyond the plane of the straight portion of the "J" hook portion 34 (i.e., more towards hook 42) such that in the shown mounted state second portion 62 is biased at a point of contact against hook portion 34 of hook 28 when cover 40 is engaged with base 20. As cover 40 opens toward a fully open position, curved second portion 62 preferably continuously maintains a point of contact and a biasing force against hook 28. The biasing force applied by second portion 62 is sufficient to retain the duct cover in place. Without the continuous point of contact, there may be positions where the hinge assembly will not retain the cover. Thus, when the ability to retain the cover at a near infinite number of intermediate positions is desirable, the continuous point of contact is necessary. Additionally, with this arrangement, there is no position along the hinge rotation that does receive at least a minimum required retention force applied by the arrangement.

[0015] Referring to FIGS. 6-10, cover 40 is released on the latching side and hook 42 rotates into cavity 38 of hook 28. Flange 50 is designed such that second portion 62 maintains tension against hook portion 34 of hook 28 as hook 42 rotates along hook 28. This continuous point of contact allows the user to release duct cover 40 at any position and the duct cover will maintain its particular opened position. That is, duct cover 40 can be positioned and maintained in both fully open and fully closed positions as well as any intermediate position.

[0016] FIGS. 7-8 show duct cover 40 in an approximately 45° open position. As can be seen, the pre-load of flange 50 against hook 28 continues as flange 50 rotates around the radiused top geometry of hook portion 34. Curved second portion 62 creates a point of contact pressure engagement point on hook section 34. During rotation, the end of hook 42 partially enters cavity 38.

[0017] FIGS. 9-10 show duct cover 40 in a full open position of at least 90°. In this position, hook 42 has rotated fully into cavity 38. Thus, the cavity 38 may provide a stop that limits rotation of cover 40. Also, a vertical outer edge of hook 42 on cover 40 abuts and locks against horizontal flange portion 32 of hook 28 on sidewall 24 and may also form a stop.

[0018] FIGS. 11-16 show another embodiment of the invention. Base 20 remains as in the previous embodiment or may be wider. However, cover 40 in this embodiment is comprised of a double hinged cover having a leftmost half 40A and a rightmost half 40B. The two cover halves 40A, 40B may operate in unison as shown and

be placed in a fully closed position (FIG. 11), a fully open position (FIGS. 12-13), or in various intermediate positions. Moreover, as best evidenced by FIGS. 13-14, the two halves are capable of independent operation.

[0019] The latching side of rightmost half 40B corresponds to the latching side of the single cover 40 in the first embodiment and operates the same. As such, it includes a hook 44, a flange 54, and a latch 52. The hinge end section of the leftmost half 40A corresponds to the hinge end section of the single cover 40 in the first embodiment and operates the same. As such, it includes a hook 42 and a flange 50.

[0020] As best shown in FIGS. 15-16, the hinge end section of the rightmost half 40B also corresponds to the hinge end section of the single cover 40 and includes a hook 42 and a flange 50 with first portion 60 and curved portion 62. However, flange 50 cooperates and mates with a hook 28' on a distal end of the leftmost half 40A that generally corresponds to hook 28 of base section 20, but is oriented 90° relative thereto as shown. In particular, hook 28' includes a straight portion 32' and a reversed "J" shaped portion 34' having a cavity 38' therebetween. Leftmost half 40A also includes an extending surface 46 that extends generally transverse to straight portion 32' and forms an abutment surface that limits rotation of cover 40B relative to 40A. This abutment surface 46 also prevents cover halves 40A, 40B from bending or deflecting inward into cavity 26 when forces act on covers 40A, 40B towards the cavity 26.

[0021] While shown with symmetrical structure, the distal ends of base sidewalls 24, 24' do not both require base section hooks. If reversibility is not necessary, only one sidewall requires a base section hook that mates with the hinge end of duct cover 40. As such, the end of duct cover 40 opposite the hinge end may just extend over and rest upon a top of the corresponding sidewall. Even when latching of the cover is desirable, the sidewall corresponding to the latching side of the duct cover may have a simpler hook structure. Such a latching side base hook may take the form of a simple protruding ledge or indented groove that allows for snap fitting of the distal end of cover hook 44.

[0022] While the invention has been shown and described in conjunction with specific exemplary embodiments, the invention is not limited to these. It will be obvious to those skilled in the art that changes and modifications may be made without departing from the teachings of this invention and that the matter set forth in the foregoing description and accompanying drawings is offered by way of illustration only and not as a limitation. For example, while described with respect to applicability to a wiring duct, the invention may be used in other duct or channel systems that could benefit from a hinged cover structure. Additionally, while shown and described with respect to a full duct cover, it is to be understood that the invention could be utilized with a smaller cover segment that acts as a cable retaining member. The actual scope of the invention is intended to be defined in

the following appended claims.

# Claims

## 1. A hinged duct system with a cover, comprising:

a base member with a bottom wall and side-walls defining a receiving channel, a distal end of at least one of said sidewalls including a base hook having an inwardly directed flange portion and a convex portion extending outwardly from said receiving channel towards said at least one sidewall, a distal end of said convex portion being spaced from said flange portion to define a cavity therebetween;

a duct cover hingedly attached to said at least one sidewall, said duct cover including at least one curved end portion forming a hinge end section, said hinge end section including a cover hook having a distal end receivable in said base member cavity and a cover flange spaced inwardly from said cover hook, wherein when said duct cover is mounted to said base member said cover flange abuts said convex portion of said base hook with a pre-load pressure that creates a point of contact pressure engagement point on said convex portion, said duct cover being pivotal about said hinge end section between open and closed positions and said cover flange maintaining a substantially continuous point of contact force against said convex portion sufficient to retain said duct cover in any of various positions between the open and closed positions.

2. The hinged duct system of claim 1, wherein said convex portion is "J" shaped or wherein said duct cover is positionable and retainable at multiple positions including a fully closed position, an intermediate 45° position and a fully open position of at least 90° or wherein said cover flange maintains a constant point of contact with at least a minimum pressure against said base hook during rotation of said duct cover such that said duct cover is retainable at any position between said open and closed positions or wherein said cover is formed from a plastic.

3. The hinged duct system of claim 1, wherein said cover flange includes a first portion extending downward from said duct cover and a second curved portion with a bow extending inward towards said base hook and preferably wherein said second curved portion is "C" shaped.

4. The hinged duct system of claim 1, wherein an end of said duct cover opposite said hinge end section

forms a latching end and includes a hook that latchingly engages with a base hook on a corresponding one of said base sidewalls.

5. The hinged duct system of claim 4, wherein at least one of said latching end of said duct cover and said corresponding base sidewall are flexible so as to allow release of the latching end of said duct cover from said corresponding sidewall or further comprising a latch extending outwardly from said latching end.

6. The hinged duct system of claim 4, wherein said base hook on said corresponding sidewall is a mirror image of said other base hook and preferably wherein both said base hooks have a "J" shaped convex portion or wherein said latching end includes a flange spaced inwardly from said latching end hook that engages said corresponding base hook when said duct cover is in a fully closed position.

7. The hinged duct system of claim 1, wherein said duct cover is a double hinged cover having two cover halves and preferably wherein each cover half includes a curved end portion having a hinge end section with a cover hook that hingedly mates with a base hook having an inwardly directed flange portion and a convex portion.

8. The hinged duct system of claim 7, wherein one of said cover halves includes a base hook on an end opposite said curved end portion, said base hook of said one cover half receiving said cover hook of said other cover half.

9. The hinged duct system of claim 8, wherein said convex portion of said base hook on said one cover half is "J" shaped or wherein said one half further includes an abutment surface at said opposite end that limits rotation of said other cover half.

10. A hinged duct system with a double hinged cover, comprising:

a base member with a bottom wall and side-walls defining a receiving channel, a distal end of a first one of said sidewalls including a base hook having an inwardly directed flange portion and a "J" shaped convex portion extending outwardly from said receiving channel towards said at least one sidewall, a distal end of said convex portion being spaced from said flange portion to define a cavity therebetween, a distal end of a second one of said sidewalls including a base hook;

a first duct cover half hingedly attached to said first sidewall, said first duct cover half including

at least one curved end portion forming a hinge  
end section and an opposite end portion form-  
ing a base hook, said hinge end section includ-  
ing a cover hook having a distal end receivable  
in said base member cavity and a cover flange  
spaced inwardly from said cover hook;  
a second duct cover half hingedly attached to  
said base hook of said first duct cover half, said  
second duct cover half including at least one  
curved end portion forming a hinge end section  
and an opposite end portion forming a latching  
end, said latching end including a hook that  
latchingly engages with said base hook on said  
second sidewall, said hinge end section includ-  
ing a cover hook having a distal end receivable  
in said cavity of said first duct cover and a cover  
flange spaced inwardly from said cover hook,  
wherein when said hinge end section of said  
second duct cover half is mounted to said base  
hook of said first duct cover half, said cover  
flange abuts said base hook with a pre-load  
pressure that creates a point of contact pres-  
sure engagement point that retains said second  
duct cover half at a desired rotational position.

11. The hinged duct system of claim 11, wherein when  
said hinge end section of said first duct cover half  
is mounted to said base hook of said first sidewall,  
said cover flange abuts said base hook with a pre-  
load pressure that creates a point of contact pres-  
sure engagement point that retains said first duct  
cover half at a desired rotational position.

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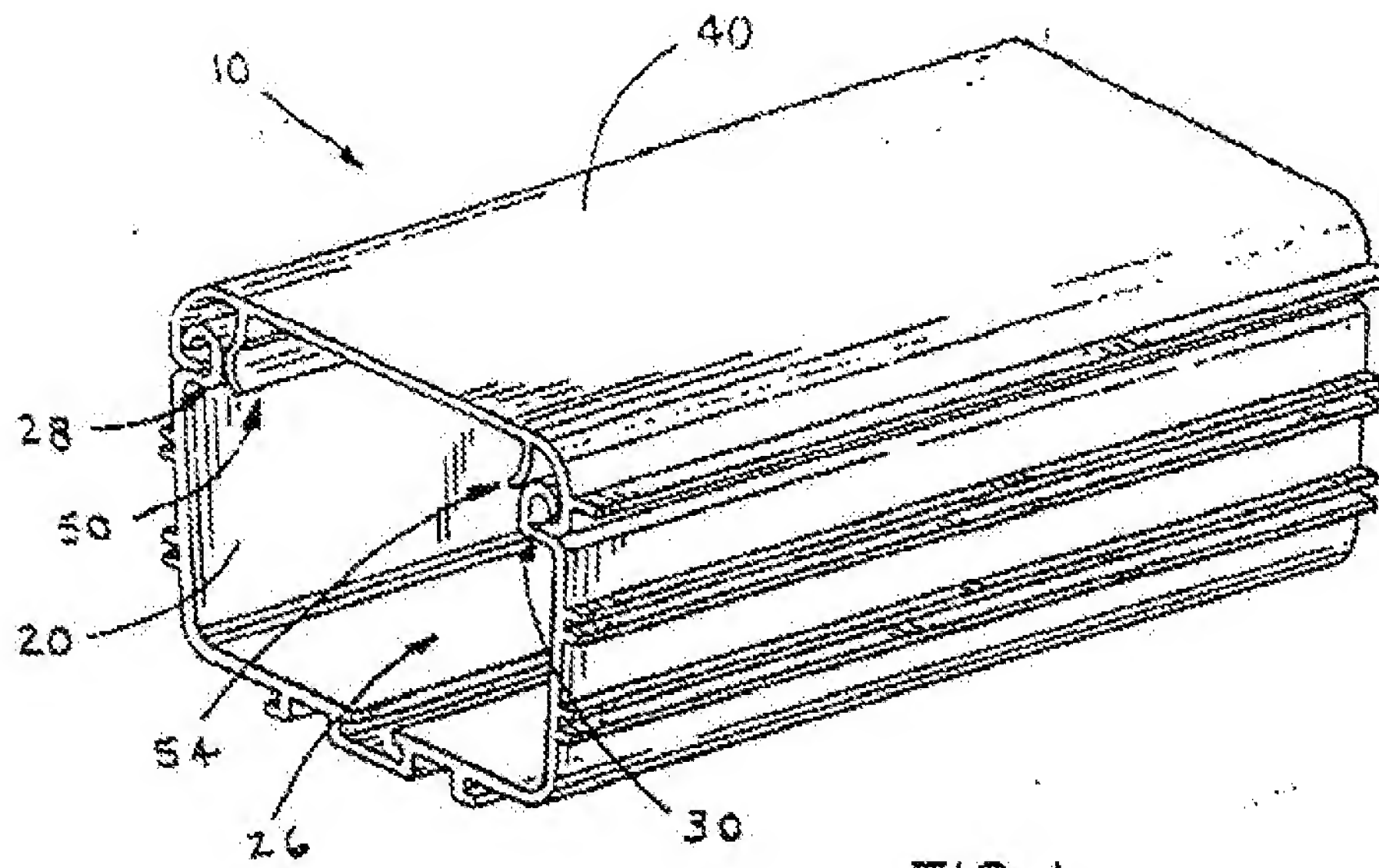


FIG. 1

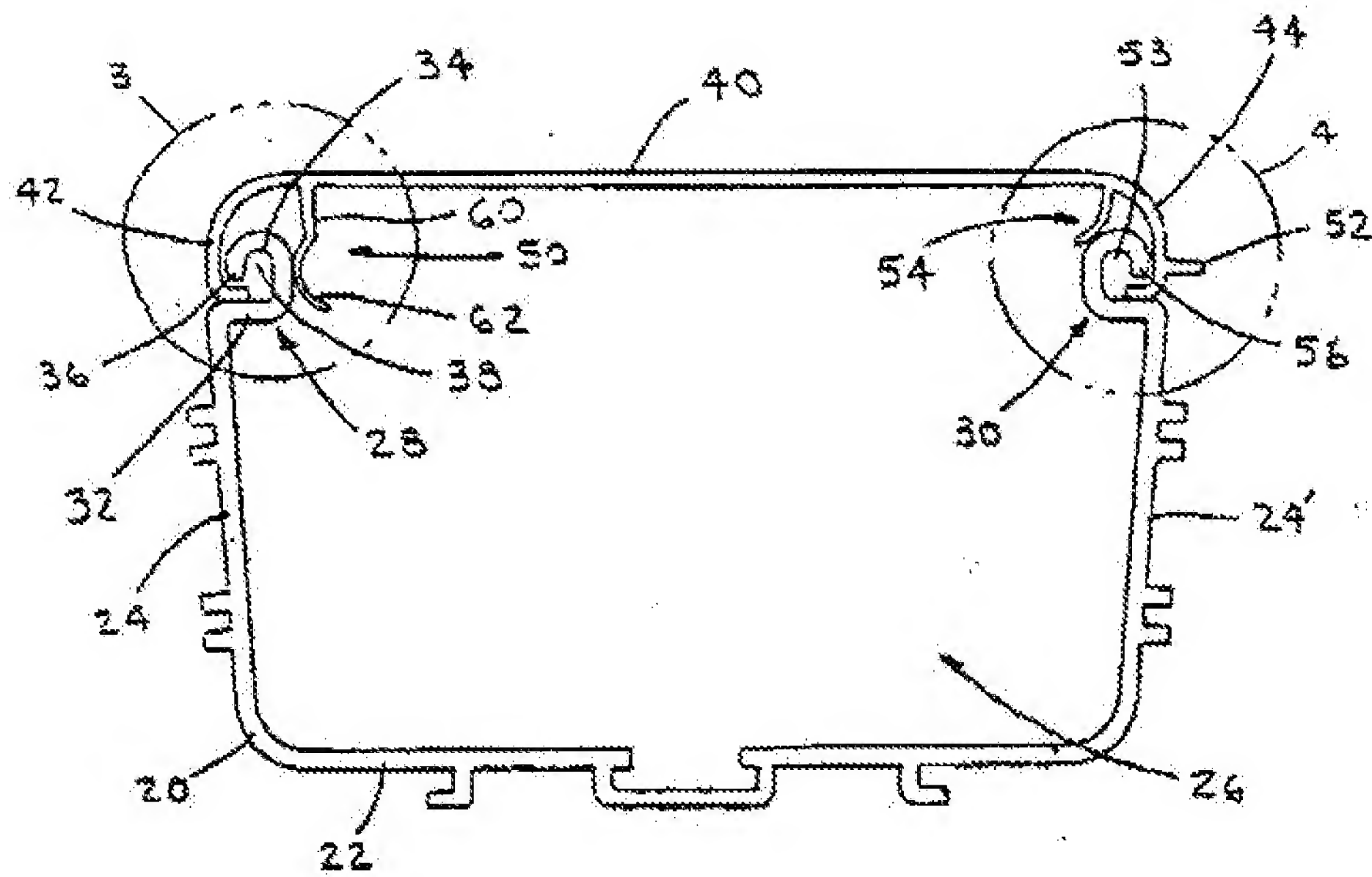


FIG. 2

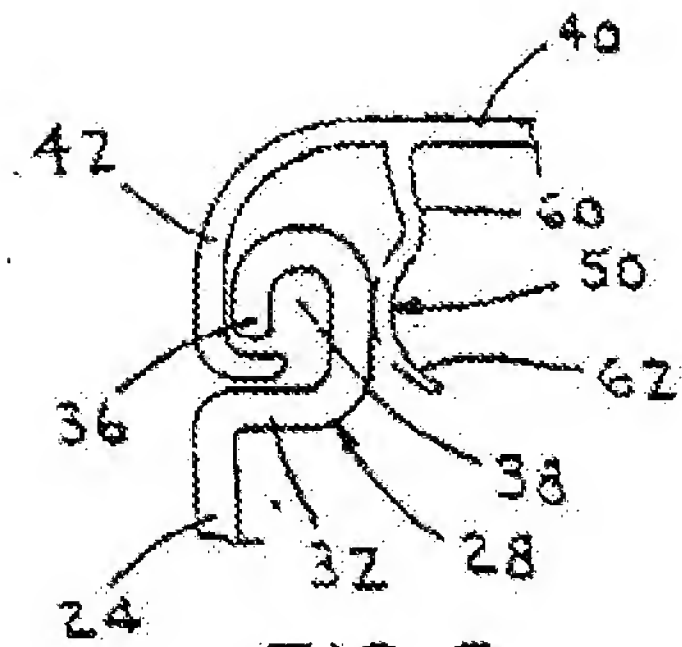


FIG. 3

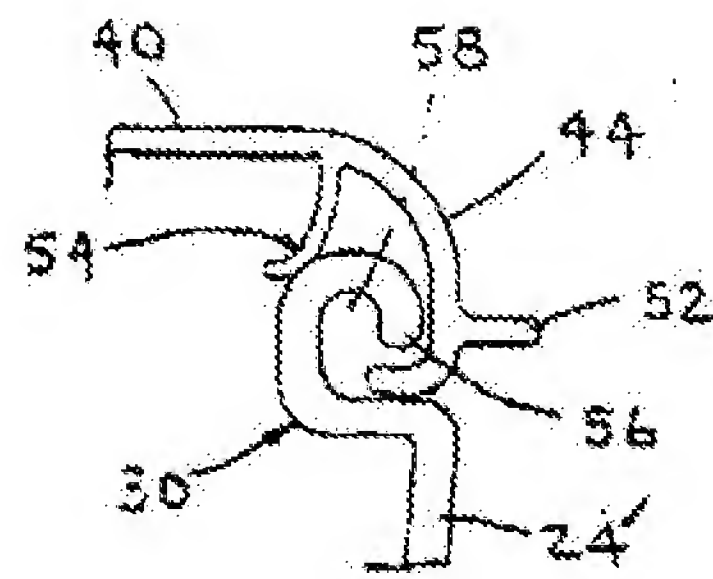


FIG. 4

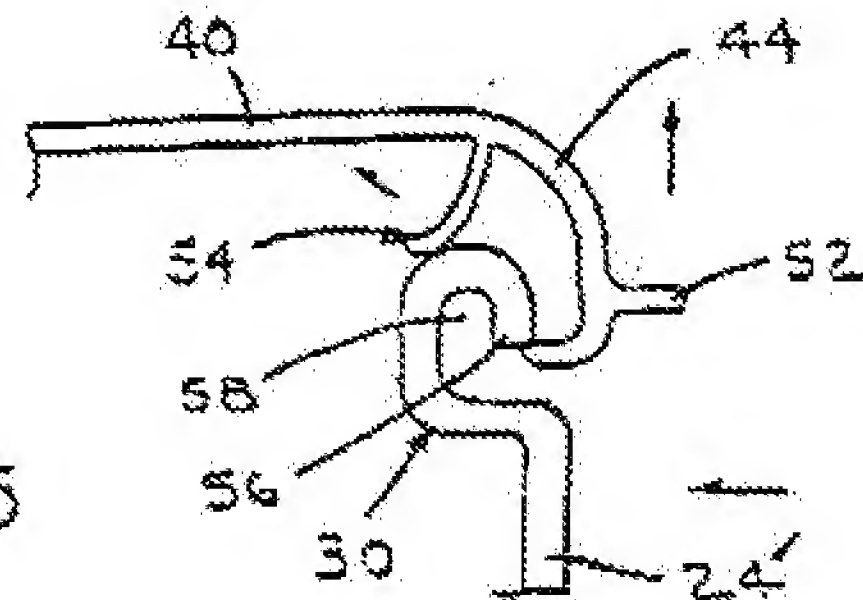


FIG. 5

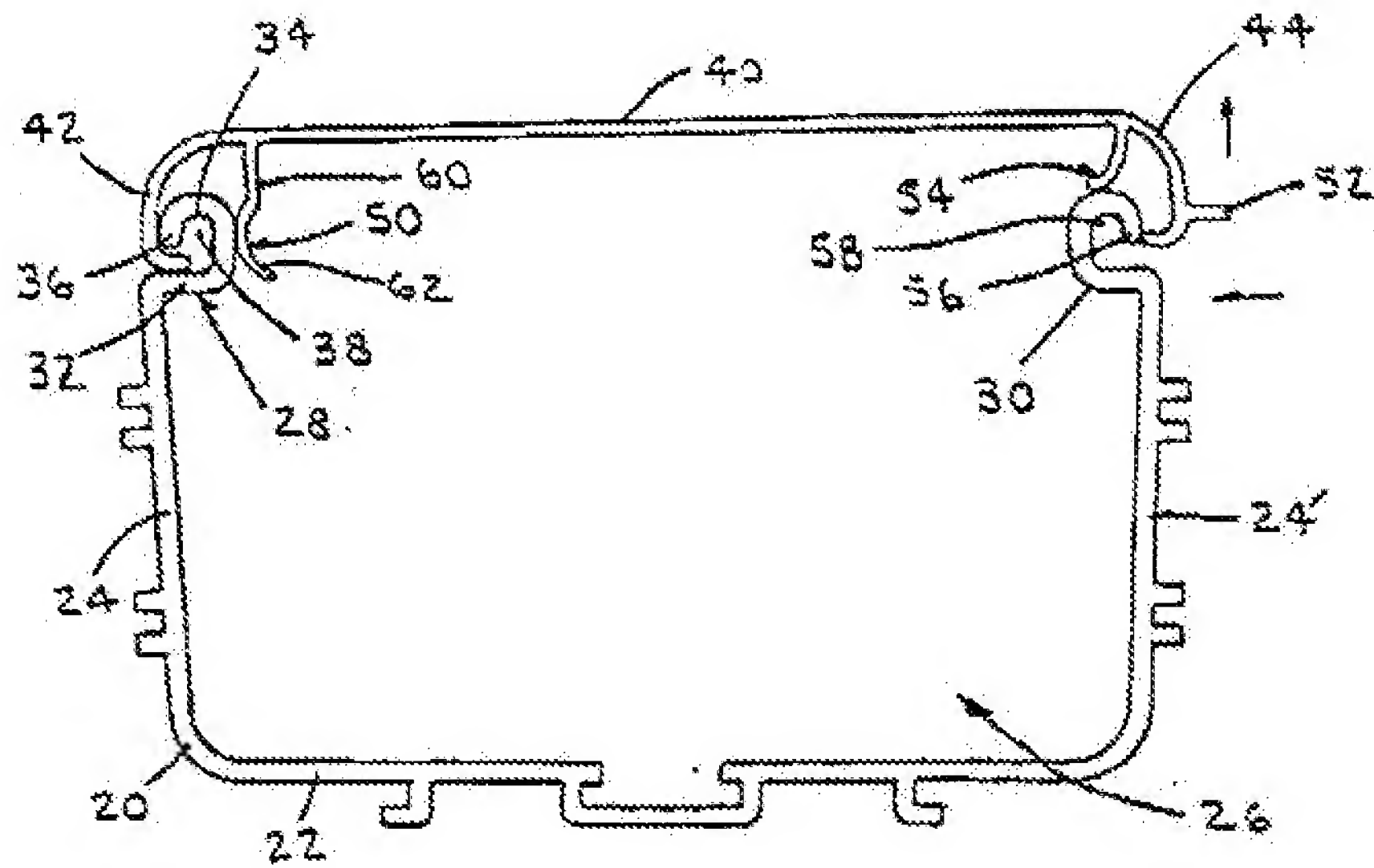
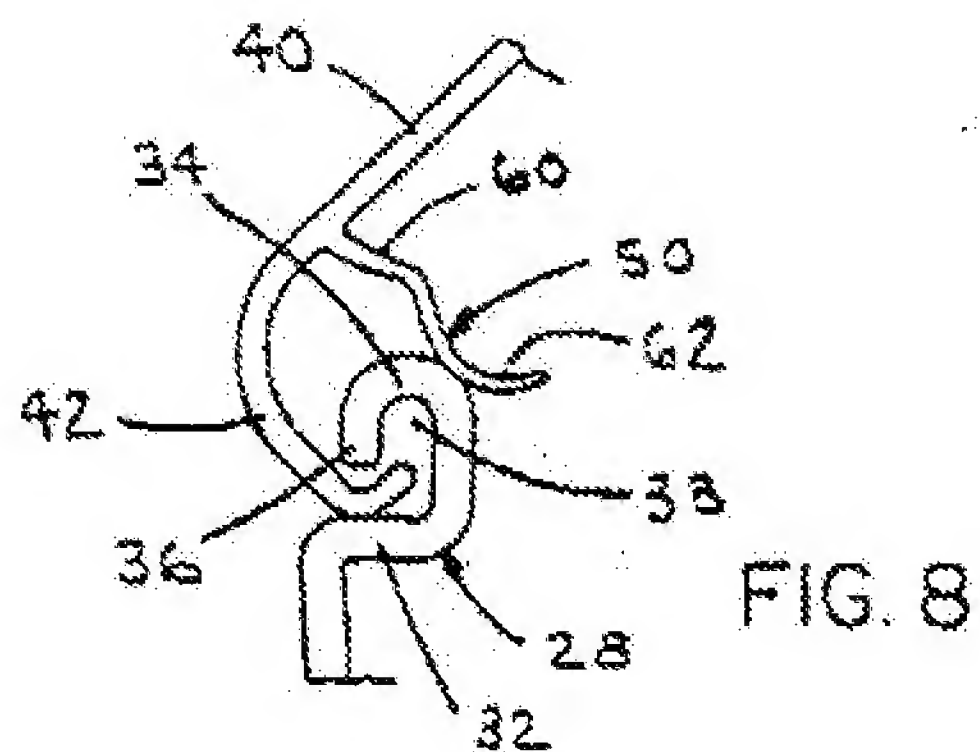
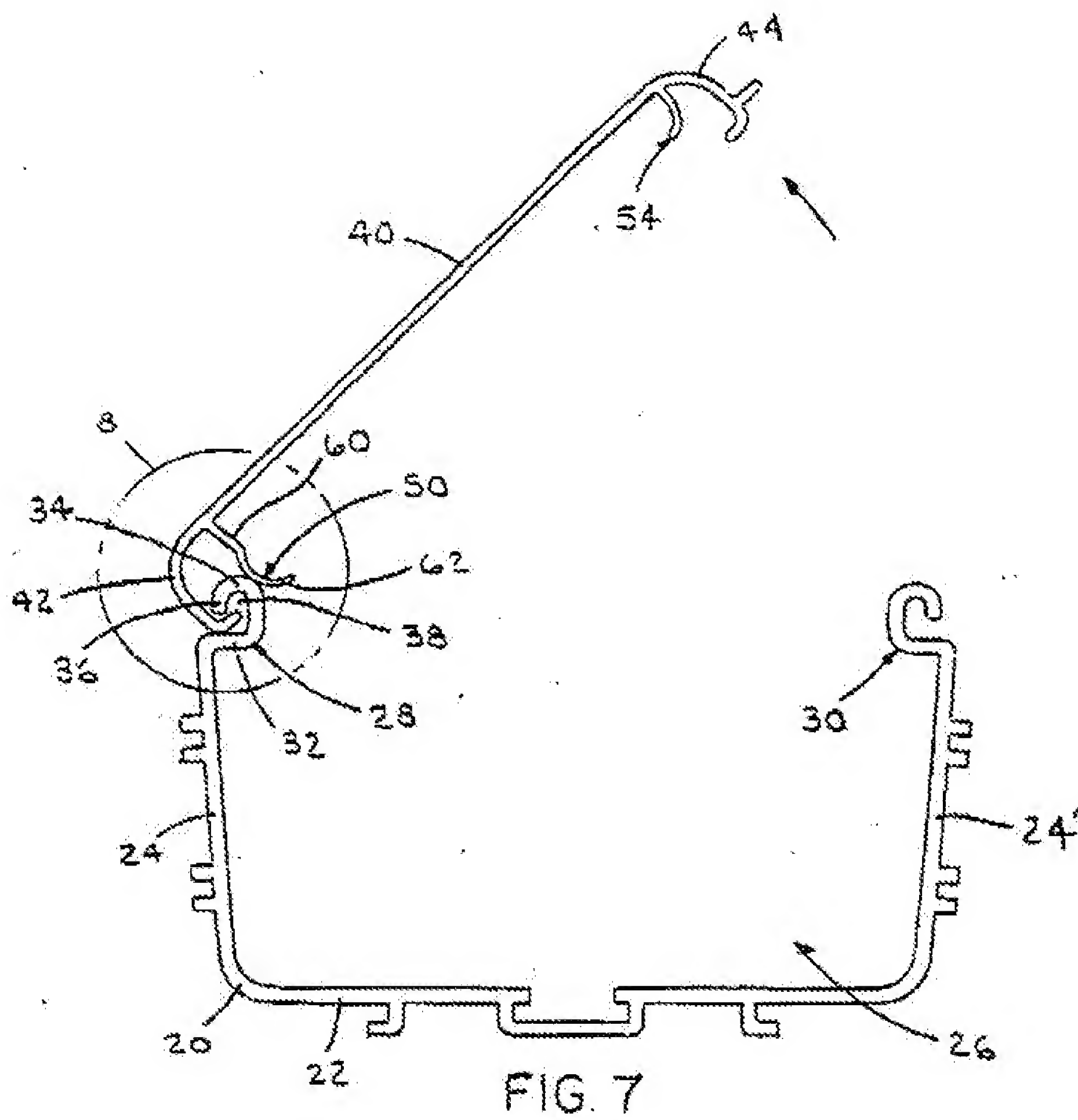
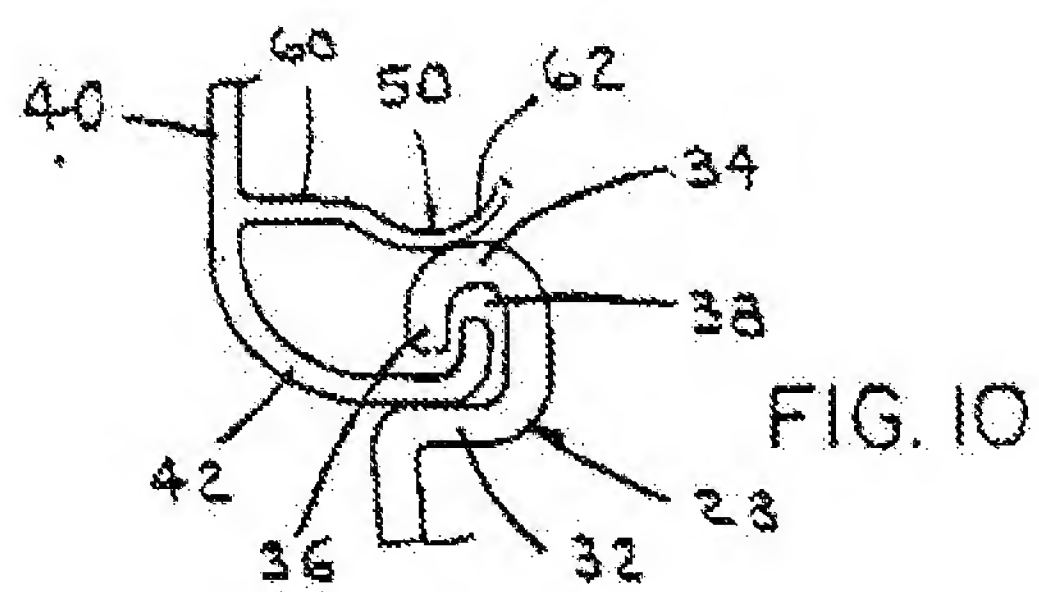
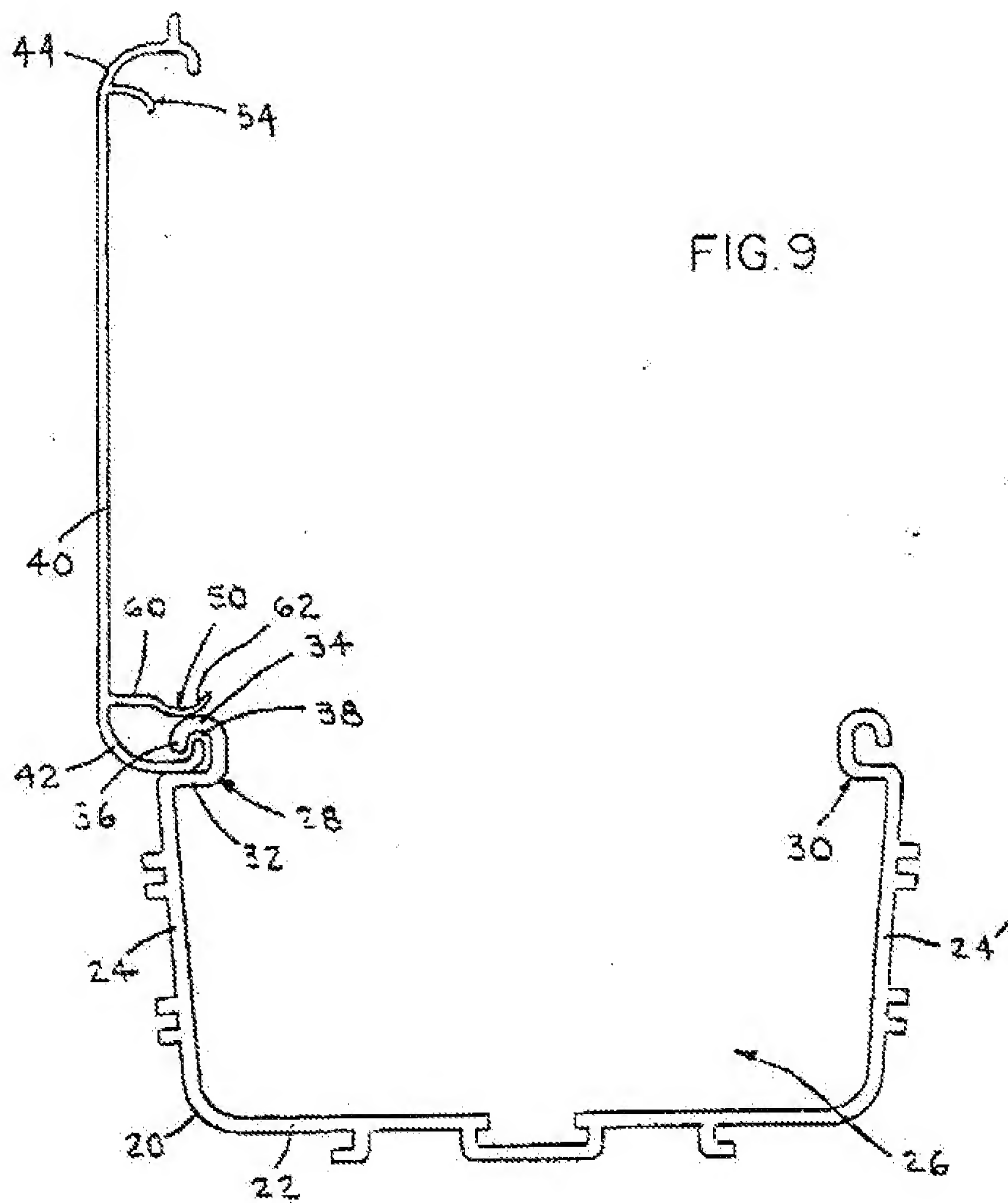


FIG. 6





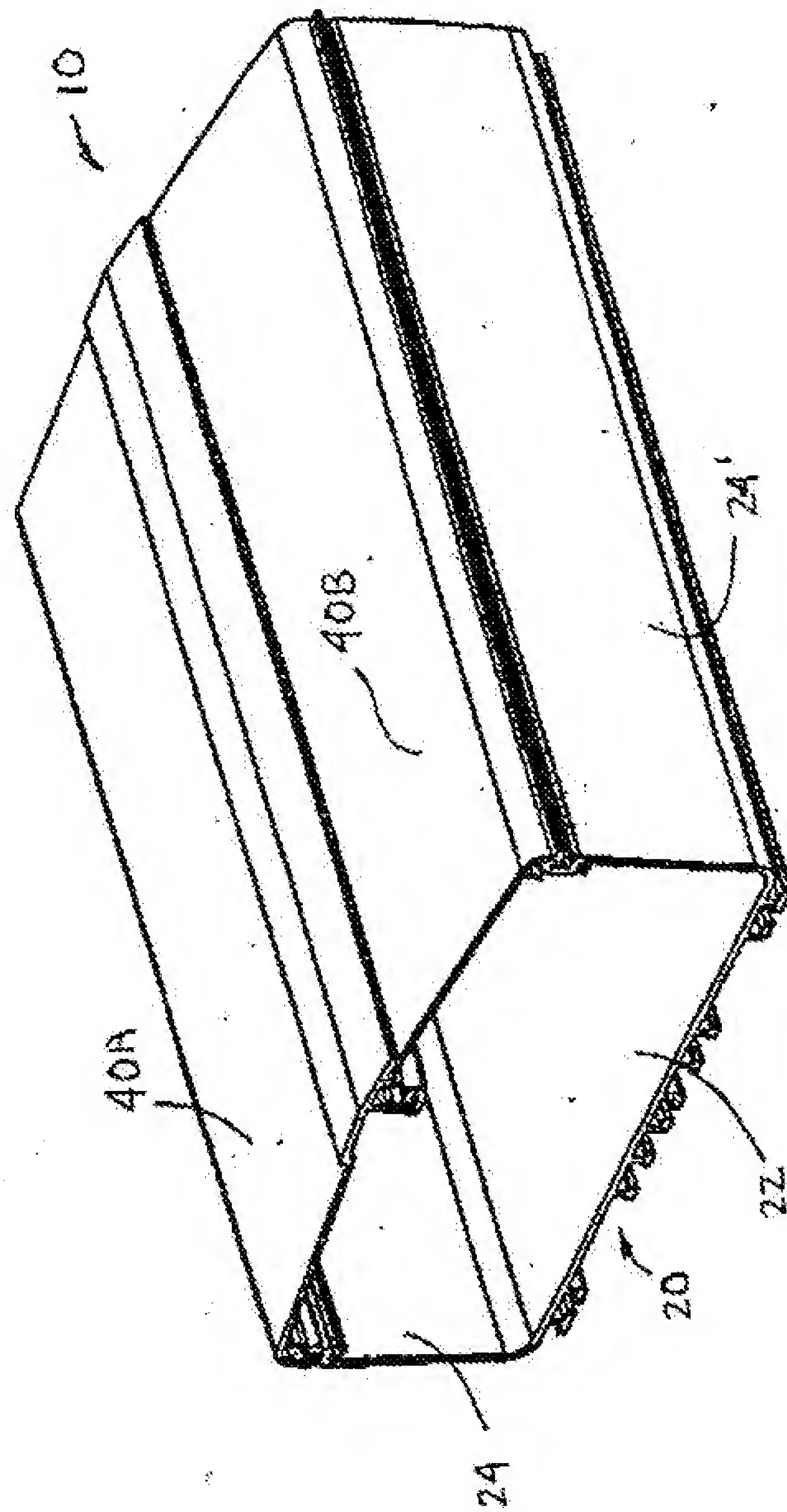
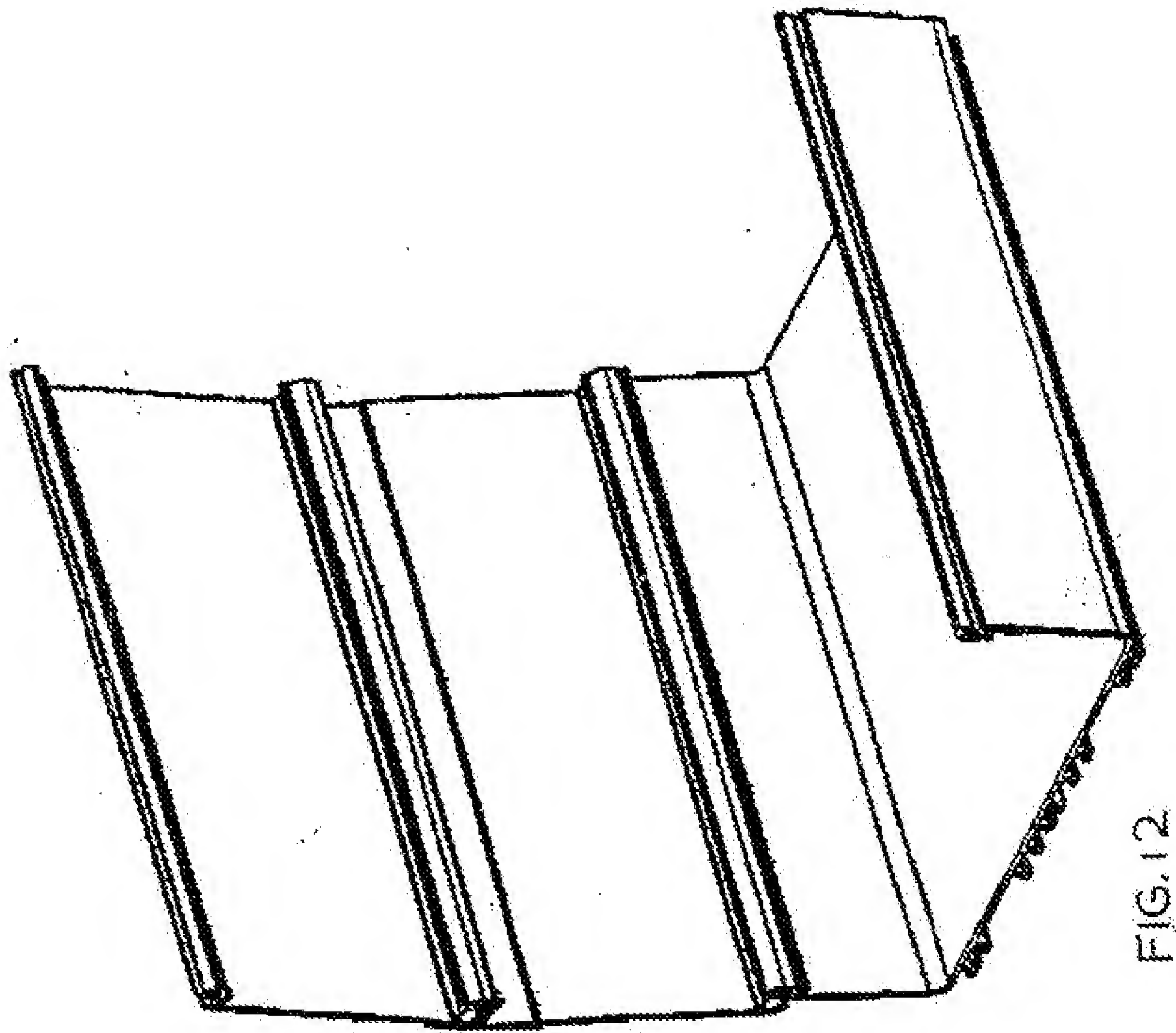


FIG. 11



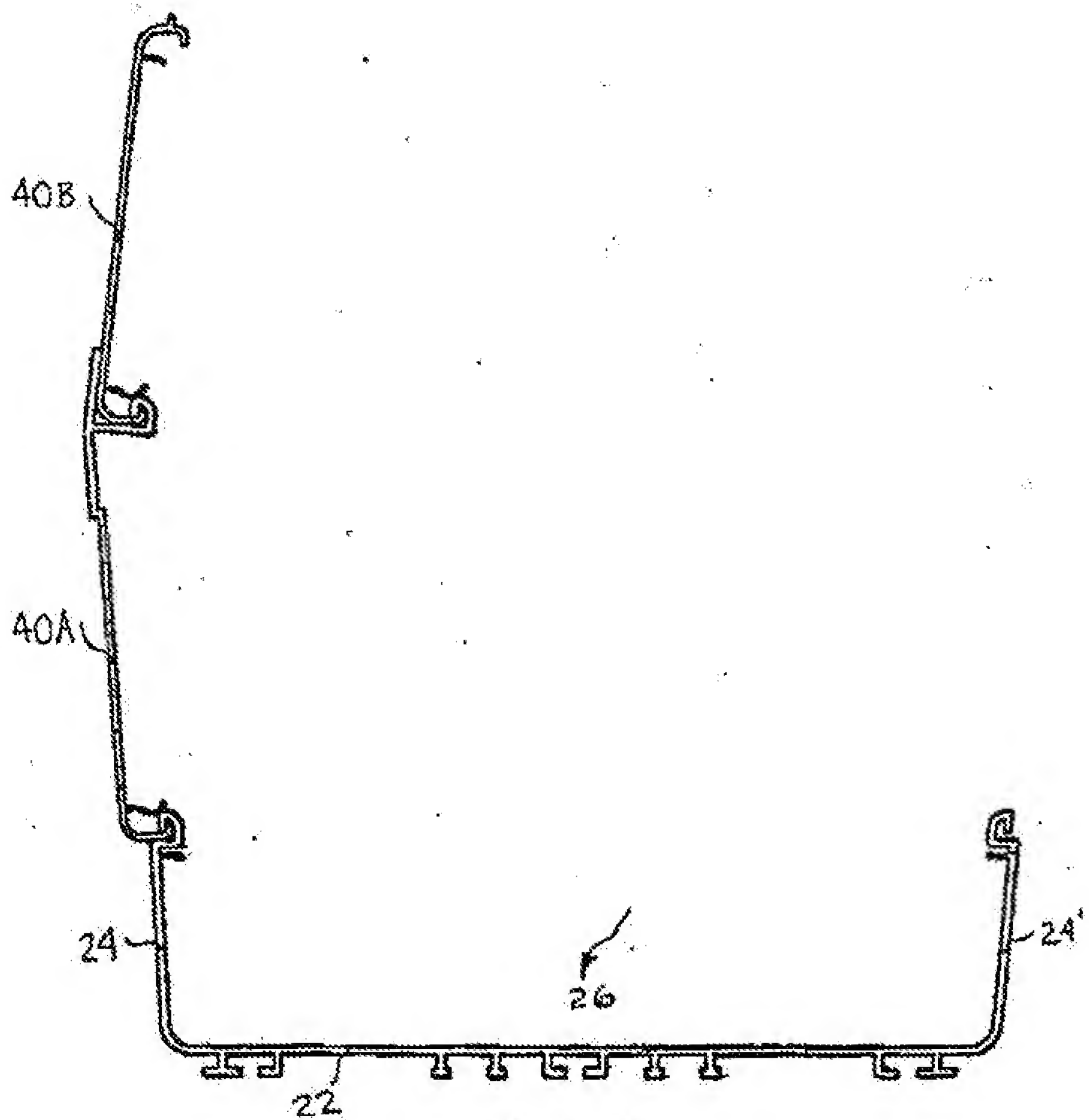
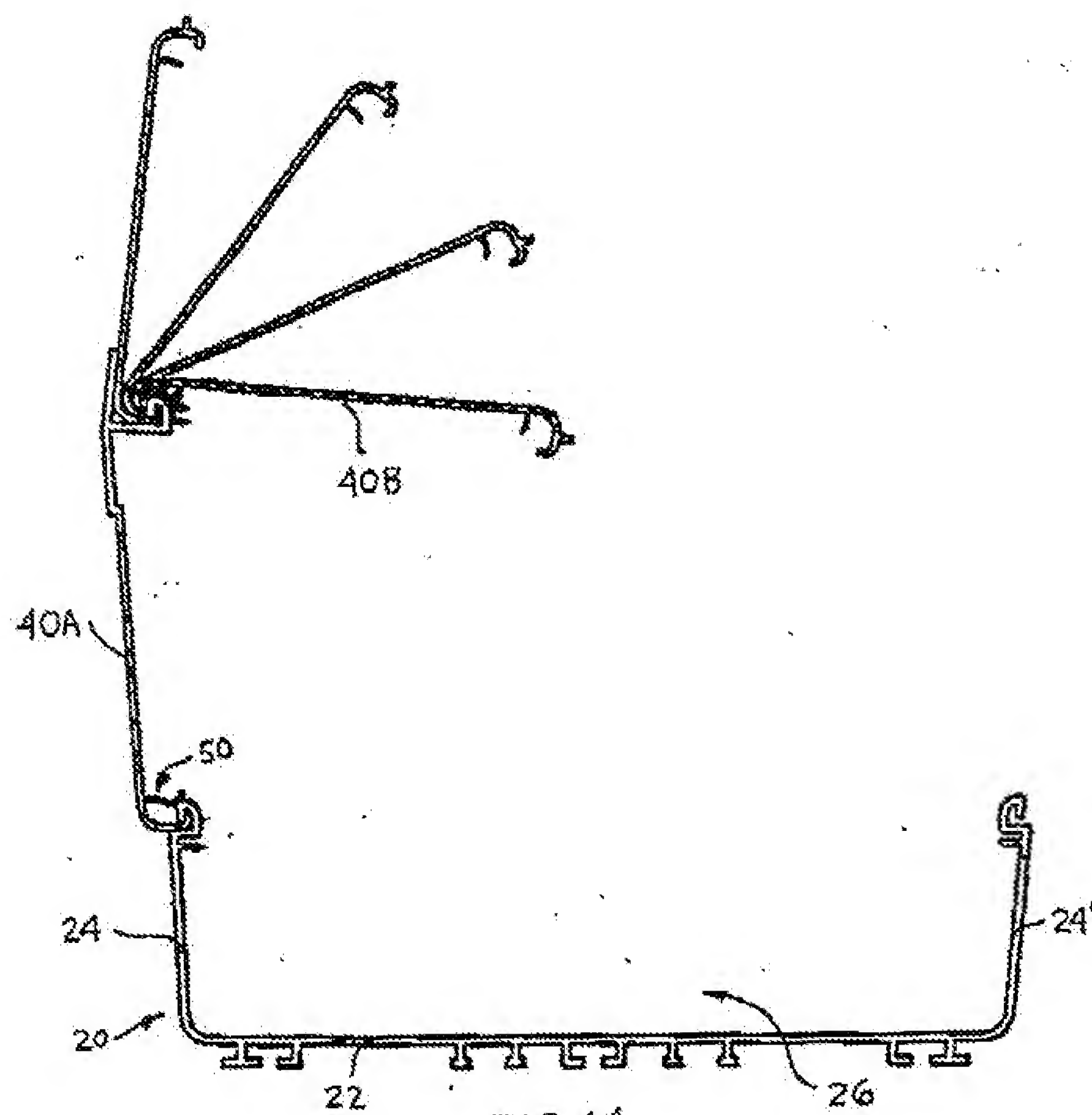
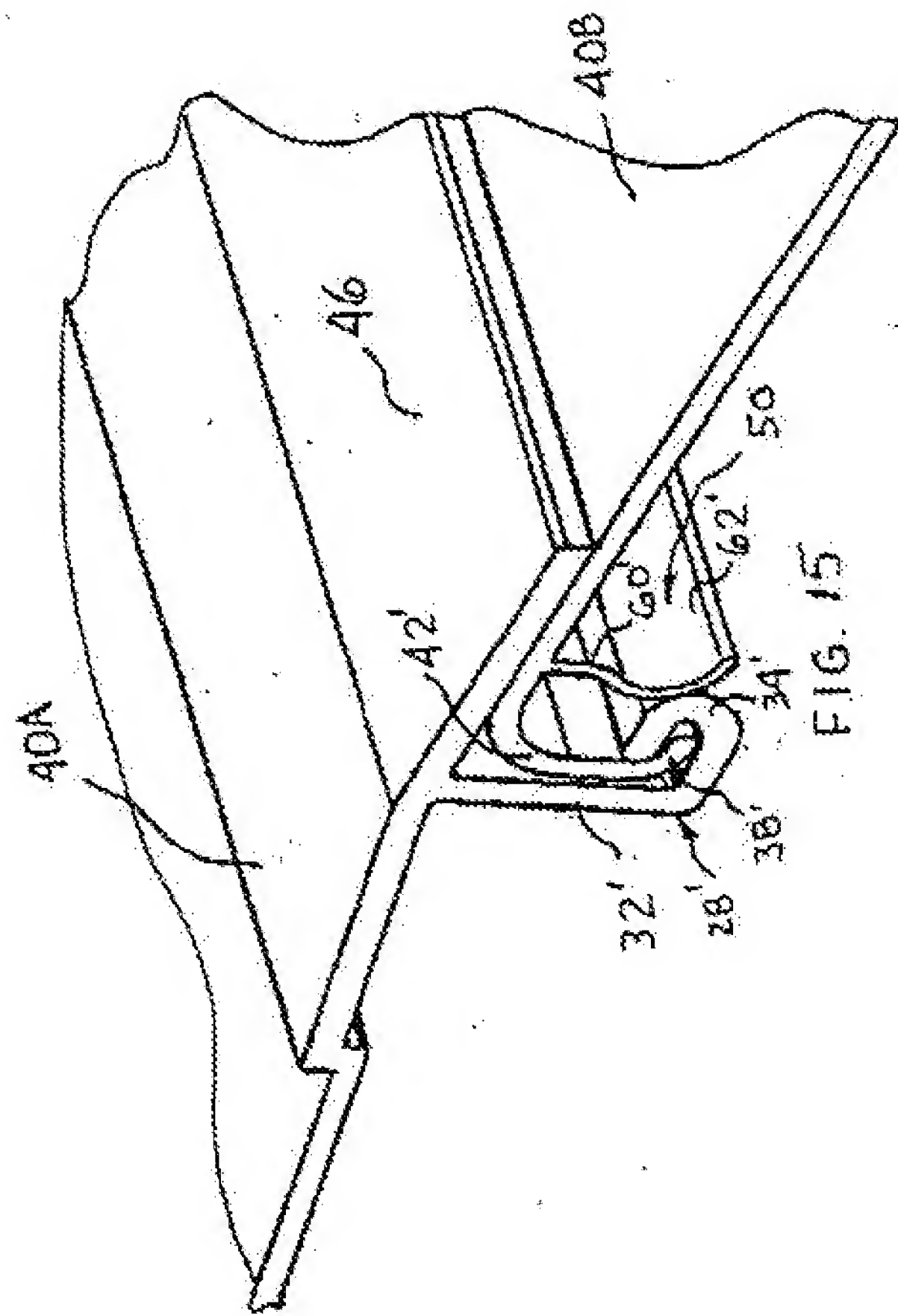
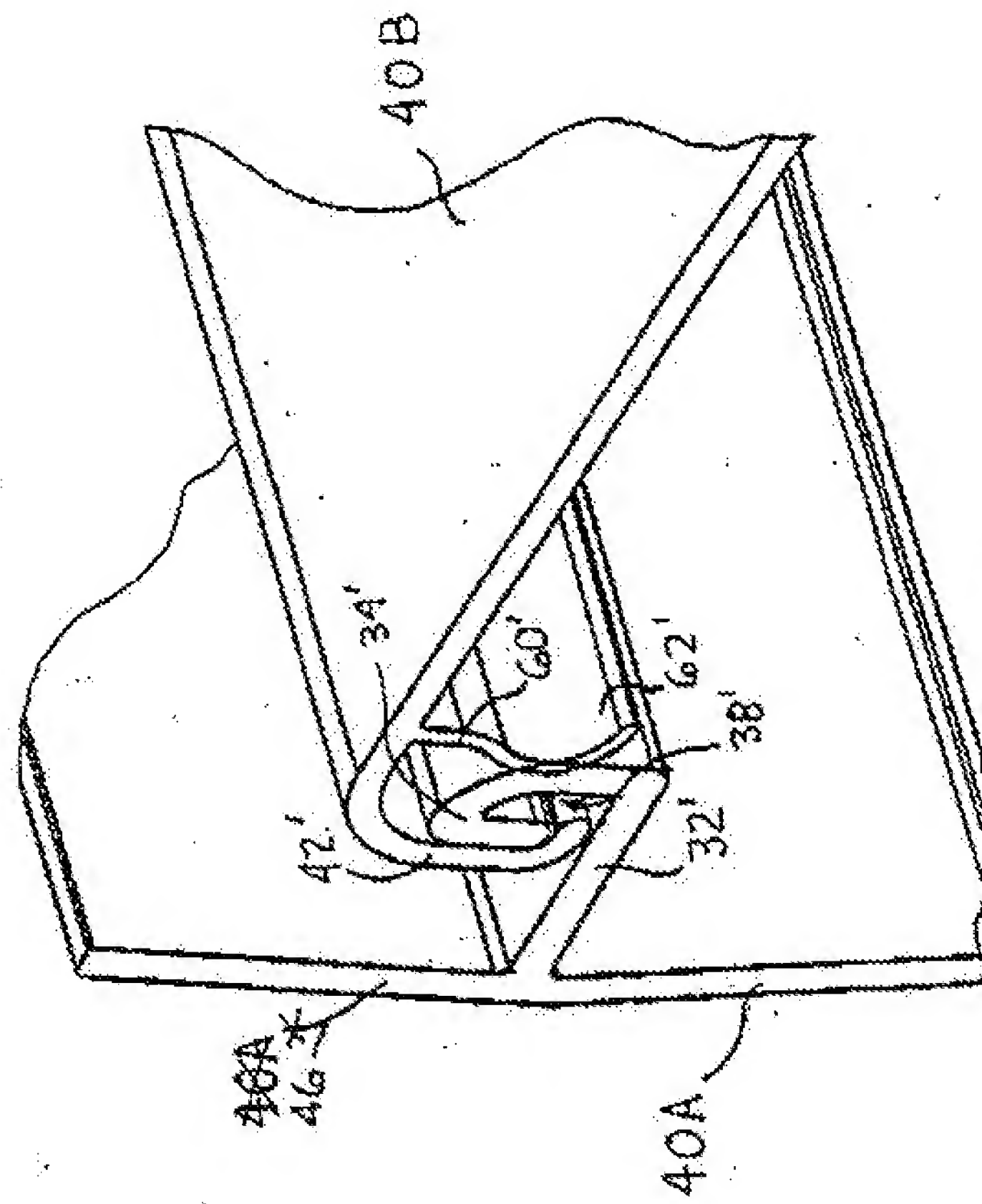


FIG. 13









European Patent  
Office

# EUROPEAN SEARCH REPORT

Application Number  
EP 01 30 4870

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
A	US 4 640 314 A (MOCK DONALD E) 3 February 1987 (1987-02-03) * the whole document *	1, 10	H02G3/04
A	FR 2 406 327 A (PLANET WATTOHM SA) 11 May 1979 (1979-05-11) * the whole document *	1, 10	
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			H02G
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
MUNICH		6 September 2001	Moueza, A
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone  Y : particularly relevant if combined with another document of the same category  A : technological background  O : non-written disclosure  P : intermediate document</p> <p>T : theory or principle underlying the invention  E : earlier patent document, but published on, or after the filing date  D : document cited in the application  L : document cited for other reasons  &amp; : member of the same patent family, corresponding document</p>			

EPC FORM 1503 03 02 (P04001)

ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.

EP 01 30 4870

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.  
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Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 4640314 A	03-02-1987	NONE	
FR 2406327 A	11-05-1979	NONE	

NO PAGES

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